



Polyurethane Based, Tooling Board Materials VAL- 1250

Filled polyurethane board with high hardness..

Application	<ul style="list-style-type: none"> ● Foundry patterns ● Core boxes ● Sheet metal forming ● Hammer tools 																		
Key Properties	<ul style="list-style-type: none"> ● Good compression resistance ● Low expansion ● Excellent surface 																		
Physical Data	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 70%;"></th> <th style="text-align: right;">Index</th> </tr> </thead> <tbody> <tr> <td>Density g/cm³ (approx.)</td> <td style="text-align: right;">1.25 ± 3%</td> </tr> <tr> <td>Color</td> <td style="text-align: right;">Green</td> </tr> <tr> <td>Compressive Strength MPa (DIN EN ISO 604)</td> <td style="text-align: right;">85-90</td> </tr> <tr> <td>Flexural strength, (DIN EN ISO 178)</td> <td style="text-align: right;">78-85 N/mm²</td> </tr> <tr> <td>Linear Thermal Expansion Co-efficient</td> <td style="text-align: right;">48-53 x10^{-6k-1}</td> </tr> <tr> <td>Abrasion resistance, Taber value</td> <td style="text-align: right;">2800-3300mm³</td> </tr> <tr> <td>Shore D (DIN 53505)</td> <td style="text-align: right;">81-84</td> </tr> <tr> <td>Heat distortion, ISO 75</td> <td style="text-align: right;">85°C</td> </tr> </tbody> </table>		Index	Density g/cm ³ (approx.)	1.25 ± 3%	Color	Green	Compressive Strength MPa (DIN EN ISO 604)	85-90	Flexural strength, (DIN EN ISO 178)	78-85 N/mm ²	Linear Thermal Expansion Co-efficient	48-53 x10 ^{-6k-1}	Abrasion resistance, Taber value	2800-3300mm ³	Shore D (DIN 53505)	81-84	Heat distortion, ISO 75	85°C
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Storage	Boards, finished tools and models should be stored flat in dry conditions. Temperature variations should be kept as moderate as possible.																		
Handling & Precaution	Valpolymer products are generally quite harmless to handle provided that certain precautions normally taken when handling chemicals are observed.																		

Available dimension (length x wide x thickness/mm):

1500 x 500 x 30
 1500 x 500 x 50
 1500 x 500 x 75
 1000 x 500 x 100

www.val-tool.com

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